This Page Is Inserted by IFW Operations
and is not a part of the Official Record

BEST AVAILABLE IMAGES

Defective images within this document are accurate representations of the original documents submitted by the applicant.

Defects in the images may include (but are not limited to):

- BLACK BORDERS
- TEXT CUT OFF AT TOP, BOTTOM OR SIDES
- FADED TEXT
- ILLEGIBLE TEXT
- SKEWED/SLANTED IMAGES
- COLORED PHOTOS
- BLACK OR VERY BLACK AND WHITE DARK PHOTOS
- GRAY SCALE DOCUMENTS

IMAGES ARE BEST AVAILABLE COPY.

As rescanning documents *will not* correct images, please do not report the images to the Image Problem Mailbox.

(19) Europäisches Patentamt
European Patent Office
Office européen des brevets

(11) EP 0 647 661 B1

(12) EUROPEAN PATENT SPECIFICATION

(45) Date of publication and mention of the grant of the patent:
18.03.1998 Bulletin 1998/12

(51) Int Cl.6: C08F 10/02, C08F 4/22

(21) Application number: 94115883.4

(22) Date of filing: 07.10.1994

(54) Chromium catalyst compositions and polymerization processes therewith

Chromkatalysatorzusammensetzungen und Polymerisationsverfahren unter deren Verwendung

Compositions de catalyseurs à base de chrome et procédé de polymerisation les utilisant

(84) Designated Contracting States:
BE DE ES FR GB IT

(30) Priority: 08.10.1993 US 134765

(43) Date of publication of application:
12.04.1995 Bulletin 1995/15

(73) Proprietor: PHILLIPS PETROLEUM COMPANY
Bartlesville Oklahoma 74004 (US)

(72) Inventors:
- Rollman, Kent W.
  Searcy, AR 72143 (US)
- Benham, Elizabeth A.
  Bartlesville, OK 74006 (US)
- McDaniel, Max P.
  Bartlesville, OK 74006 (US)
- Whitte, William M.
  Bartlesville, OK 74006 (US)
- Coutant, William R.
  Bartlesville, OK 74006 (US)
- Bailey, F. Wallace
  Bartlesville, OK 74006 (US)

(74) Representative:
Dost, Wolfgang, Dr.rer.nat., Dipl.-Chem. et al
Patent- und Rechtsanwälte
Bardehle . Pagenberg . Dost . Altenburg .
Frohwitter . Geissler & Partner
Postfach 86 06 20
81633 München (DE)

(56) References cited:
EP-A- 0 291 824
WO-A-92/17511

EP 0 647 661 B1

Printed by Jouve, 75001 PARIS (FR)

Description

This invention is related to the field of chromium catalyst compositions. This invention is also related to the fields of polymerizing ethylene, or copolymerizing ethylene and a comonomer, with a chromium catalyst composition.

The high molecular weight-high density ethylene polymer film market, in the U.S., is dominated by multicomponent ethylene polymers (colloquially referred to as "bimodal" or "multimodal" polymers) that are produced by mixtures of titanium-halide-catalysts. These multicomponent ethylene polymers offer good impact resistance and thus, good-down gauging capability, along with a high modulus. The advent of these multicomponent ethylene polymers has opened up markets previously covered by other materials such as paper, thicker gauge ethylene polymers, and lower density ethylene polymers. However, these multicomponent ethylene polymers are produced commercially using cascade reactor systems in which two reactors are linked in series so that a two stage polymerization can take plane with different polymerization conditions in each reactor. This is a more expensive production method than a single stage reactor system.

WO-A-9 217 511 discloses a chromium catalyst composition which comprises a first and second silica-supported chromium catalyst component, wherein at least one of said catalyst components contains an additional element, i.a., titanium, which is deposited on the support. This support is different to a support which comprises silica and titania.

SUMMARY OF THE INVENTION

In order to compete with these multicomponent ethylene polymers it is important for a resin to have good impact strength, tear resistance in the transverse direction, appearance, and processing behavior. To date, chromium catalysts have not been competitive in the high molecular weight-high density ethylene polymer film market. For example, one chromium catalyst may produce a resin that has good film properties, but poor bubble stability at high production rates and thin gauges. On the other hand, another chromium catalyst may produce a resin that has a good bubble stability at high production rates and thin gauges, but poor film properties. However, making a chromium catalyst that produces an high molecular weight-high density ethylene polymer film resin that has good film properties and good bubble stability at high production rates and thin gauges has, until this invention, not been accomplished.

It is an object of this invention to provide chromium catalyst compositions.

It is another object of this invention to provide chromium catalyst compositions that are useful for polymerizing ethylene or copolymerizing ethylene with a comonomers.

It is yet another object of this invention to provide chromium catalyst compositions that are useful for polymerizing ethylene or copolymerizing ethylene with a comonomer, thereby producing a high molecular weight-high density ethylene polymer that is useful for making a film that has good film properties and that can be processed at high production rates and thin gauges.

In accordance with one embodiment of this invention a chromium catalyst composition is provided as defined in claim 1. This chromium catalyst composition comprises at least two chromium catalyst systems:

(a) One of these chromium catalyst systems comprises chromium and a support. The amount of chromium in this catalyst system is from 0.5 to 1 weight percent based on the total weight of said catalyst system. The support comprises silica and titania. The support has a pore volume from 2 to 3 cubic centimeters per gram and a surface area from 400 to 600 square meters per gram.

(b) Another one of these chromium catalyst systems also comprises chromium and a support. The amount of chromium in this catalyst system is from 1 to 1.5 weight percent based on the total weight of said catalyst system. The support also comprises silica and titania. The support has a pore volume from 0.7 to 1.4 cubic centimeters per gram, and a surface area from 300 to 400 square meters per gram.

In accordance with another embodiment of this invention the above embodiment of the invention can be contacted with ethylene or with ethylene and another comonomer, under polymerization conditions, as defined in claim 4 to produce a homopolymer or a copolymer.

The invention as disclosed in this application can be suitably practiced in the absence of any steps, components, compounds, or ingredients not disclosed herein.

DETAILED DESCRIPTION OF THE INVENTION

In general, the chromium catalyst compositions used in this invention comprise at least two chromium catalyst systems. These chromium catalyst systems comprise a chromium component and a support component. The support component comprises silica and titania. The term "support" is not meant to be construed as an inert component.

The Chromium Catalyst System that has a High Pore Volume Support

The amount of chromium in this chromium catalyst system is from 0.5 weight percent to 1 weight percent based on the total weight of the catalyst system (hereafter "Catalyst System XX"). If substantially less than 0.5 weight percent of chromium is used, the catalyst system will have an undesirably low activity. If substantially more than 1 weight percent is used, the catalyst system will produce a resin that will have an undesirable amount of long chain branching. A resin with an undesirable amount of long-chain branching would be less desirable for film applications because of lower film properties such as tear resistance in the transverse direction. Additionally, having a substantially higher amount of chromium in the catalyst system could impart an undesired color to the resin.

The support comprises silica and titania. The amount of titania is from 2 weight percent to 10 weight percent based on the total weight of the support. If substantially less than 2 weight percent of titanium is used, the molecular weight distribution of a resulting resin will be too narrow. If substantially more than 10 weight percent is used, the catalyst system will have an undesirably low activity. The amount of silica is from 80 to 98 weight percent based on the total weight of the support. Other components can be present in the support, provided that, they do not adversely affect the properties of the support or adversely affect the properties of the resins produced.

The support has a pore volume from 2 cubic centimeters per gram to 3 centimeters per gram. If the pore volume is substantially less than 2 cubic centimeters per gram, the melt index of a resulting resin will be undesirably low. If the pore volume is substantially more than 3 cubic centimeters per gram the catalyst system will be too soft to handle.

The support has a surface area from 400 square meters per gram to 600 square meters per gram. If the surface area is substantially less than 400 square meters per gram, the catalyst will have an undesirably low polymerization activity and the amount of long chain branching in a resulting resin will be undesirably increased. If the surface area is more than 600 square meters per gram, the catalyst will substantially lose its melt index potential and the catalyst will have an undesirably low polymerization activity.

These catalyst systems can be produced in accordance with the procedures disclosed in U.S. Patents 3,887,494; 3,900,457; and 4,119,569.

The Chromium Catalyst System that has a Low Pore Volume Support

The amount of chromium in this catalyst system is from 1 weight percent to 1.5 weight percent based on the total weight of the catalyst system (hereafter "Catalyst YY"). If substantially less than 1 weight percent of chromium is used, the amount of long chain branching desired in the resulting resin will not be achieved and when the resin is blown into a film, the bubble will be less stable. If substantially more than 1.5 weight percent is used, the resulting resin could have an undesirable color imparted to it.

The support comprises silica and titania. The amount of titania is from 2 weight percent to 10 weight percent based on the total weight of the support. If substantially less than 2 weight percent of titanium is used, the molecular weight distribution of a resulting resin will be too narrow. If substantially more than 10 weight percent is used, the catalyst system will have an undesirably low activity. The amount of silica is from 80 to 98 weight percent based on the total weight of the support. Other components can be present in the support, provided that, they do not adversely affect the properties of the support or adversely affect the properties of the resins produced.

The support has a pore volume from 0.7 cubic centimeters per gram to 1.4 centimeters per gram. If the pore volume is substantially less than 0.7 cubic centimeters per gram, the catalyst system will have an undesirably low activity. If the pore volume is substantially more than 1.4 cubic centimeters per gram the bulk density of the catalyst will decrease undesirably and the amount of long chain branching in the resulting resin will decrease undesirably. It is preferable if the pore volume is from 0.8 to 1.2 cubic centimeters per gram for best control of long chain branching and film properties.

The support has a surface area from 300 square meters per gram to 400 square meters per gram. If the surface area is substantially less than 300 square meters per gram, the catalyst will have an undesirably low activity. If the surface area is more than 400 square meters per gram, the resulting resin will have an undesirably low film processability.

These catalyst systems can be produced in accordance with the procedures disclosed in U.S. Patent 4,981,831.

It is preferred if the amount of titania in each support is substantially the same. If the amount of titania is not substantially the same, the molecular weight distributions of each of the resulting polymers will be undesirably different.

The surface area and pore volume of the supports can be determined by nitrogen sorption by a person with ordinary skill in the art. For example, the following references can be used "Adsorption, Surface Area and Porosity" by S.J. Gregg and K.S.W. Sing, Academic Press, London (1982); and "Introduction to Powder Surface Area" by S. Lowell, J. Wiley & Sons, New York, NY (1979). Additionally, a "Quantachrome Autosorb-6 Nitrogen Pore Size Distribution Instrument" can be used to help determine surface areas and pore volumes of the supports. This instrument (or similar instrument) is available from the Quantachrome Corporation, Sysset, New York.

Once the chromium catalyst systems are made they can be combined in any manner known in the art. For example,

they can be dry blended together in a mixer or added to a feed stream that leads to a reactor. The weight ratio of Catalyst XX to Catalyst YY can vary from 99:1 to 1:99 depending on the properties desired in the resin. In general, using more of Catalyst XX produces a resin that has better film properties, whereas, using more of Catalyst YY produces a resin that has a better bubble stability during film production. It is preferred if the weight ratio of Catalyst XX to Catalyst YY is from 6:1 to 1:1; more preferably it is 5:1 to 2:1 in order to promote the production of resins with good film properties and good film processability.

It should be noted that after the catalyst systems are combined they can be activated together at the same temperature. They can also be separately activated and then combined. However, if they are separately activated the temperature at which each activation takes place should not be substantially different, otherwise, the molecular weight distributions of each of the resulting polymers will be undesirably different.

The chromium catalyst compositions used in this invention can be used to homopolymerize ethylene or to copolymerize ethylene with another comonomer. Suitable comonomers are those olefins having from 3 to 20 carbon atoms. It is preferable if these olefins are 1-olefins. Suitable examples of these olefins include propylene, 1-butene, 3-methyl-1-butene, 1-pentene, 3-methyl-1-pentene, 4-methyl-1-pentene, 1-hexene, 3-ethyl-1-hexene, 1-octene, 1-decene, and mixtures thereof.

Various polymerization schemes are known in the art. For example, U.S. Patents 2,825,721; 3,152,872; 3,172,737; 3,203,766; 3,225,023; 3,226,205; 3.242,150; 3,248,179; and 4,121,029 disclose several polymerization schemes. A particularly preferred polymerization scheme is the slurry or particle form polymerization method. This method is disclosed, for example, in U.S. Patent 3,248,179.

The substantially monomodal, high molecular weight-high density ethylene polymer resins produced using the chromium catalyst compositions disclosed herein can be made into films that have competitive film properties and good processability. These resins will have a high load melt index from 1 to 20 (preferably 5 to 15) grams per ten minutes, when measured in accordance with ASTM D-1238 65T. Additionally, these resins will have a density from 0.94 to 0.97 (preferably 0.945 to 0.955) grams per cubic centimeter, when measured in accordance with ASTM D-1505-85.

EXAMPLE

This example is provided to further assist a person skilled in the art with understanding this invention. This example is intended to be illustrative of the invention and is not meant to be construed as limiting the scope of the invention.

Part One

The following chromium catalyst composition was used to copolymerize ethylene and 1-hexene:

(1) A chromium catalyst system that had a high pore volume silica-titania (2.5 weight percent titania) support was purchased from the W.R. Grace Corporation. It had a surface area of about 550 square meters per gram and a pore volume of about 2.5 cubic centimeters per gram. It also had a chromium content of about 1 weight percent based on the weight of the chromium catalyst system; and

(2) A chromium catalyst system that had a low pore volume silica-titania (2.3 weight percent titania) support was purchased from the W.R. Grace Corporation. It had a surface area of about 360 square meters per gram and a pore volume of about 1.1 cubic centimeters per gram. It also had a chromium content of about 1.1 weight percent based on the weight of the chromium catalyst system.

These two catalyst systems were then mixed together and activated by subjecting them to air at 650 degrees Celsius.

The copolymerization was conducted in an 87 liter, 15.2 centimeter pipe loop reactor. The copolymer was recovered in a flash chamber and a Vulcan dryer was used to dry the copolymer.

Ethylene that had been dried over alumina was used as the polymerization monomer. 1-hexene that had been dried over alumina was used as the comonomer. Isobutane that had been degassed by fractionation and dried over alumina was used as the diluent. The copolymerization was conducted at about 100 degrees Celsius and lasted for about one hour.

The ethylene-1-hexene copolymer produced was then evaluated as a film resin. The film blowing conditions were as follows:

1. a die gap of 0.889 mm (0.035 inches);
2. a four to one blow up ratio;
3. a 35.6 cm (fourteen inch) frost line height;

4. a screw speed of 75 revolutions per minute; and
5. an extruder temperature of 220 degrees Celsius.

The resin was blown into a $2.54 \cdot 10^{-5}$ m (one mil) film (except when it was down gauged) and compared to other film resins. The results are presented below.

TABLE 1

Material	A[1]	B[2]	C[3]	S1[4]	S2[5]
HLMI (dg/min)[6]	7.5	6.4	8.9	8.7	8.8
MI (dg/min)[7]	0.07	0.04	0.08	-	-
HLMI/MI	108	145	111	-	-
Density (g/cm^3)[8]	0.9531	0.9509	0.949	0.953	0.951
Screw RPM	75	75	75	75	75
Melt temp. (°C)	242	241	234	242	240
Rate (g/s (lb/hr))	4.90 (38.9)	4.90 (38.9)	5.10 (40.5)	4.31 (34.2)	4.42 (35.1)
Extruder (kW)	5.1	5.1	4.9	4.5	4.5
Die pressure (MPa (psi))	20.36 (2950)	21.39 (3100)	18.63 (2700)	23.46 (3400)	23.46 (3400)
Line speed (m/s (ft/min))	0.33 (64)	0.33 (64)	0.34 (67)	0.29 (57)	0.29 (57)
Gauge (10^{-5}m (mils))	2.54 (1)	2.54 (1)	2.54 (1)	2.54 (1)	2.54 (1)
Maximum line speed* (m/s (ft/min))	-	-	0.63 (124)s	0.52 (103)s	0.51 (100)s
Gauge @ max. speed (10^{-5}m (mils))	-	-	1.27 (0.5)	1.27 (0.5)	1.27 (0.5)
Breathing[9]	1	1	1	1	1
Dancing[10]	2	2	1	2	2
Streaks[11]	2	2	2	1	2

*s indicates a stable bubble at the maximum line speed shown.

Table Notes:

1. This is a film produced from a resin that was made by copolymerizing ethylene and 1-hexene with only Catalyst XX.
2. This is a film produced from a resin that was made by copolymerizing ethylene and 1-hexene with only Catalyst YY.
3. This is the inventive film produced from the inventive resin that was made from the inventive catalyst composition.
4. This is an industry standard film resin.
5. This is another industry standard film resin.
6. This is the High Load Melt Index measured in accordance with ASTM D-1238 65T.
7. This is the Melt Index measured in accordance with ASTM D-1238 65T.
8. This is the Density measured in accordance with ASTM D-1505-85.

Items 9-15 are qualitative observations of the bubble during film production. The range in results is from 1 to 4. A "1" means that the defect is not detectable or barely visible. A "2" means that the defect is visible but it is not serious. A "3" means that the defect is not acceptable but the resin could be processed. A "4" means that the defect is so bad that it would shut down the line.

9. This is a qualitative measure of the vertical instability in the frost line position.
10. This is a qualitative measure of the horizontal instability in the bubble.
11. This is a qualitative measure of the streaks present in the film,especially along port lines.

TABLE 1 (continued)

Material	A[1]	B[2]	C[3]	S1[4]	S2[5]
Surging[12]	1	1	1	1	1
Bubble symmetry[13]	1	1	1	1	2
Gel uniformity[14]	3	2	1	2	2
TOTAL[15]	10	9	7	8	10

Table Notes:

1. This is a film produced from a resin that was made by copolymerizing ethylene and 1-hexene with only Catalyst XX.
2. This is a film produced from a resin that was made by copolymerizing ethylene and 1-hexene with only Catalyst YY.
3. This is the inventive film produced from the inventive resin that was made from the inventive catalyst composition.
4. This is an industry standard film resin.
5. This is another industry standard film resin.
12. This is a qualitative measure of the stability of the resin through the extruder.
13. This is a qualitative measure of the symmetry of the bubble in three dimensions.
14. This is a qualitative measure of the imperfections in the film such as, chars, gels, applesauce, or other non-uniform appearance.
15. This is the total of the qualitative measures.

As can been seen from table one, inventive resin C processed extremely well. The bubble was stable at high line speeds as well. Furthermore, when the film was downgauged to a $1.27 \cdot 10^{-5}$m (0.5 mil) thickness the line speed was 0.63 m/s (124 ft/min.) with no significant instabilities. Also, the out put rate was higher than the industry standards by about 0.63 g/h (5 lbs/hr) which is a fairly significant difference on in this particular extrusion process.

Part Two:

Several more sample lots of the inventive resin were made according to the procedure in part one. These sample lots and an industry standard sample were then made into film on the same extrusion line. They were processed under different conditions in order to find the range of film properties each sample possessed. The results are presented below in table two.

TABLE 2

		Inventive Samples Several Lots	Industry Standard Sample
Total Energy Dart Drop ASTMD-4272		0.8-1.8	1.3-2.9
Elemendorf Tear (g) ASTMD-1922	MD	18-29	17-28
	TD	90-250	95-400
Tensile at Yield (MPa (psi)) ASTMD-882	MD	30.71 (4450)	30.71 (4450)
	TD	29.33 (4250)	28.29 (4100)
Elastic Mod. (MPa (psi)) ASTMD-882	MD	0.90 (131)	0.94 (136)
	TD	1.13 (164)	1.16 (168)

As can be seen from the above results the properties of the monomodal inventive resins are competitive with the multicomponent industry standard resin.

Claims

1. A chromium catalyst composition comprising at least one member each of chromium catalyst systems (a) and (b) being defined as follows:

   (a) a chromium catalyst system comprising chromium and a support, wherein the amount of said chromium is from 0.5 to 1 weight percent based on the total weight of said catalyst system, and said support comprises silica and titania, has a pore volume from 2 to 3 ml/g and a surface area from 400 to 600 m^2/g, and

   (b) a chromium catalyst system comprising chromium and a support, wherein the amount of said chromium is from 1 to 1.5 weight percent based on the total weight of said catalyst system, and said support comprises silica and titania, has a pore volume from 0.7 to 1.4 ml/g and a surface area from 300 to 400 m^2/g wherein in said supports of (a) and (b) the amount of titania is each from 2 to 10 weight percent and the amount of silica is each from 80 to 98 weight percent, each based on the total weight of the support.

2. The composition of claim 1, wherein said support in (b) has a pore volume from 0.8 to 1.2 ml/g.

3. The composition of claim 1 or 2, consisting of (a) and (b).

4. A process comprising polymerizing ethylene or copolymerizing ethylene and at least one comonomer, wherein said comonomer is an olefin having from 3 to 20 carbon atoms, with a chromium catalyst composition as defined in any of claims 1 - 3.

Patentansprüche

1. Chromkatalysatorzusammensetzung, die mindestens jeweils ein Mitglied der chromkatalysatorsysteme (a) und (b) gemäß der nachstehenden Definition umfaßt:

   (a) ein Chromkatalysatorsystem, das Chrom und einen Träger umfaßt, wobei die Menge an Chrom 0,5 bis 1 Gew.-%, bezogen auf das Gesamtgewicht des Katalysatorsystems, beträgt und wobei der Träger Siliciumdioxid und Titandioxid umfaßt, ein Porenvolumen von 2 bis 3 ml/g und eine Oberfläche von 400 bis 600 m^2/g aufweist; und

   (b) ein Chromkatalysatorsystem, das Chrom und einen Träger umfaßt, wobei die Menge an Chrom 1 bis 1,5 Gew.-%, bezogen auf das Gesamtgewicht des Katalysatorsystems, beträgt und wobei der Träger Siliciumdioxid und Titandioxid umfaßt und ein Porenvolumen von 0,7 bis 1,4 ml/g und eine Oberfläche von 300 bis 400 m^2/g aufweist, wobei in den Trägern von (a) und (b) die Menge an Titandioxid jeweils 2 bis 10 Gew.-% beträgt und die Menge an Siliciumdioxid jeweils 80 bis 98 Gew.-% beträgt, jeweils bezogen auf das Gesamtgewicht des Trägers.

2. Zusammensetzung nach Anspruch 1, wobei der Träger in (b) ein Porenvolumen von 0,8 bis 1,2 ml/g aufweist.

3. Zusammensetzung nach Anspruch 1 oder 2, die aus (a) und (b) besteht.

4. Verfahren, das die Polymerisation von Ethylen oder die Copolymerisation von Ethylen und mindestens einem Comonomeren umfaßt, wobei das Comonomere ein Olefin mit 3 bis 20 Kohlenstoffatomen ist, und zwar mit einer Chromkatalysatorzusammensetzung gemäß der Definition in einem der Ansprüche 1 bis 3.

Revendications

1. Une composition de catalyseur de chrome comprenant au moins un élément de chacun des systèmes de catalyseur de chrome (a) et (b) définis ci-après :

   (a) Un système de catalyseur de chrome comprenant du chrome et un support où la quantité dudit chrome est de 0,5 à 1 % en poids calculée sur le poids total dudit système de catalyseur et ledit support comprend de la silice et de l'oxyde de titane, a un volume de pores de 2 à 3 ml/g et une étendue de surface de 400 à 600 m^2/g, et

   (b) Un système de catalyseur de chrome comprenant du chrome et un support où la quantité dudit chrome est de 1 à 1,5 % en poids calculée sur le poids total dudit système de catalyseur et ledit support comprend de la silice et de l'oxyde de titane, a un volume de pores de 0,7 à 1,4 ml/g et une étendue de surface de 300 à 400 m^2/g,

   où dans lesdits supports de (a) et (b), la quantité d'oxyde de titane est pour chacun de 2 à 10 % en poids et la quantité de silice est pour chacun de 80 à 98 % en poids, chacune calculée sur le poids total du support.

2. La composition selon la revendication 1, dans laquelle ledit support dans (b) a un volume de pores de 0,8 à 1,2 ml/g.

3. La composition selon la revendication 1 ou 2 se composant de (a) et de (b).

4. Un procédé comprenant la polymérisation d'éthylène ou la copolymérisation d'éthylène et d'au moins un comonomère, dans lequel ledit comonomère est une oléfine ayant de 3 à 20 atomes de carbone avec une composition de catalyseur de chrome, comme défini dans l'une quelconque des revendications 1 à 3.